Release notes for PM5 version 5.14.0000 and earlier

Last updated 11-12-2019

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Installation and updates – general information

Please observe – when upgrading from PM5 client of **version 5.11.200 or earlier**, it is necessary to uninstall existing PM5 clients of previous version and then perform new installation of current version of the client.

For detailed instructions regarding installation and upgrade of PM5 to version 5.13.1001, please consult installation and upgrade manual, available at https://pm5.dk/wp-content/uploads/2017/06/Installation and upgrade manual PM5 5121000.pdf.

PLEASE ALWAYS REMEMBER TO MAKE A BACKUP OF YOUR DATABASE BEFORE STARTING UPGRADE PROCESS OF YOUR PM5 SYSTEM.

Purpose of this document

This document contains detailed information about major additions and changes in every version of PM5. Unlike the change log document, which provides quick overview of changes and bug corrections in each version, this document provides 'in depth' description of new features and extensions to PM5 client.

Release notes for PM5 version 5.14.0000

Client event log

General description

Client event log, when activated, registers continuously all events regarding main data set. Event log will register:

- Creation of new posts
- Edition of existing posts
- Deletion of existing posts

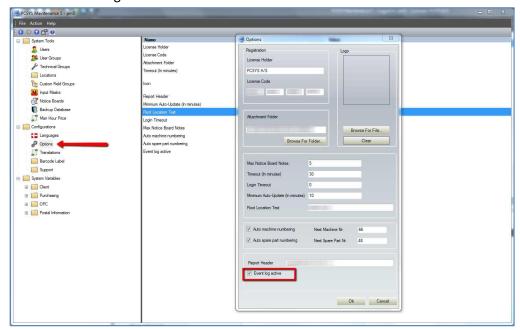
performed in:

- Machines
- Tasks
- Spare Parts
- Suppliers
- Activities/Faults

Activation of event log

By default, client event log is not activated. To activate event log perform following actions:

- Open Administration module.
- Select and open Settings form.
- Check in 'Event log active' checkbox at the bottom of the form.



Close the Settings form.

Event log will start registering as soon as it has been activated.

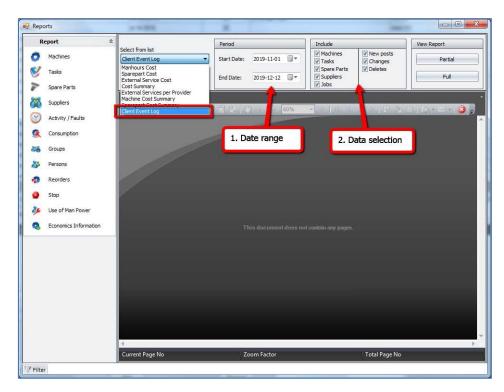
Event log report

Actions recorded by event log are presented in form of a report.

- Open Report module.
- Select Economic Information section.
- In combo box "Select from list" select Client Event Log.
- In filter section "Period" select start and end date for period covered by report.
- In "Include" section, check in main dataset groups and event types that are to be included in report. Please observe that at least one data group and one event type must be selected.
- Press button "Full" to generate the report.

Single record in event log consists of:

- Registered date and time of the event
- Section main data set group to which the record belongs
- **ID** for machines, spare parts and suppliers, the ID and name. For tasks and activities, the name and machines to which task/activity/fault belongs.
- **Event** type of event. Currently there are three types of events:
 - o **CREATE** creation of new post
 - UPDATE editing/changes in existing record
 - o **DELETE** deletion of record
- **Description** if applicable, additional information about the event.
- Done by initials of user performing the action.



User defined machine barcode labels

General description

Users can now define their own machine barcode label designs.

Creating new machine barcode layout

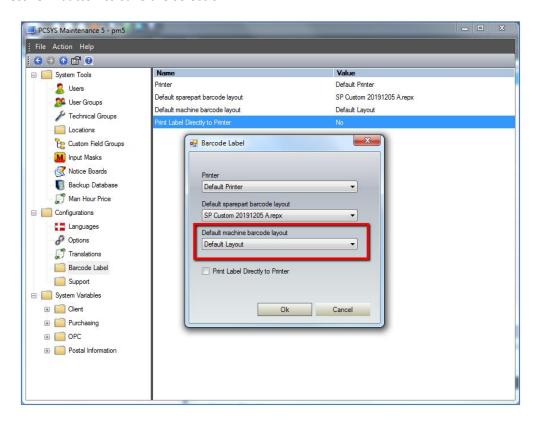
To create new machine barcode label, do following:

- Open Report Module.
- Select Machines section.
- In combobox 'Select from list' select Barcode Custom Layout
- Press 'Full' button to generate machine barcodes.
- Press 'Edit' in menu bar at the top of report presentation form.
- In editor that opens, make required modifications to machine barcode design.
- Save the changes by selecting File -> Save As... in menu at the top of editor.
- Enter name for new report layout and press 'OK' button.

Selecting user defined machine barcode label as default selection for printouts

To select user defined machine barcode layout as default, do following:

- Open Administration module.
- Select Barcode Label section and open it for editing.
- In combobox 'Default machine barcode layout' select name of layout to be used as default selection for printouts.
- Press 'OK' button to save the selection.



User credential "Delete spare parts with stocks"

General description

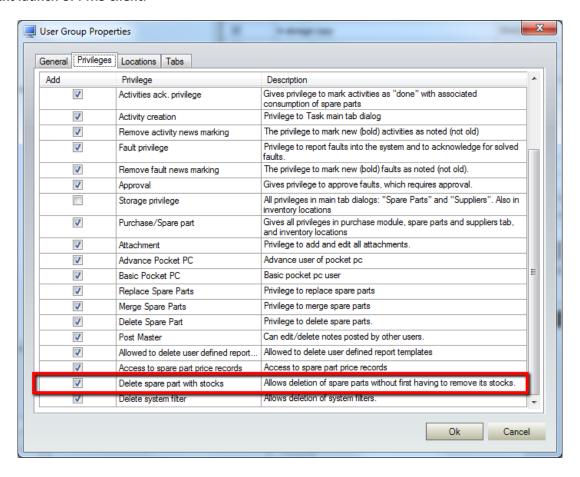
Under normal circumstances it is not allowed to delete a spare part that has one or more associated spare part stocks. Before such spare part can be deleted, all of its stocks must be deleted, one at a time. This is done to ensure that users make a decision about any positive stocks before a spare part can be deleted. Also, it is a security measure ensuring that spare parts aren't deleted unintentionally.

User credential "Delete spare parts with stocks" allows users to bypass this restriction. Users granted this credential are allowed to delete one or more spare parts along with any stocks associated with those spare parts, with a single click on Delete button.

To grant "Delete spare parts with stocks" to a user group, do following:

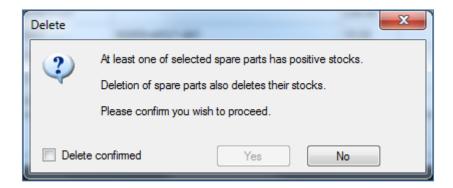
- Open Administration module.
- Select User Groups section.
- Select a user group for editing.
- Select sub-pane Privileges and check in checkbox for credential "Delete spare part with stocks".
- Press "OK" to save changes.

Credential "Delete spare parts with stocks" comes into effect for all users who belong to edited user group on next launch of PM5 client.



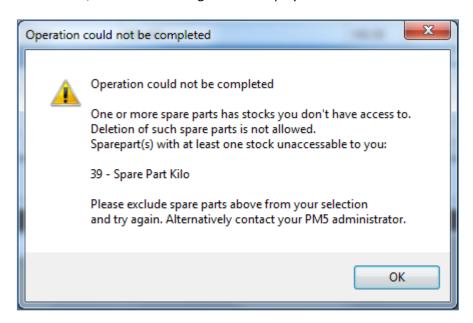
Deleting spare parts with stocks

Users granted credential "Delete spare part wih stocks" can select one or more spare parts and delete them by right-clicking and selecting "Delete" menu item in quick menu. Following message will next be displayed on screen:



User has to check in checkbox "Delete confirmed" and press "Yes" button to complete deletion.

Under certain circumstances, a different message will be displayed on screen:



This message is displayed when user is attempting to delete at least one spare part which has spare part stocks at store(s) that **are not accessible to the user.** A store is not accessible to the user if it is not associated with any of the locations that user has access to. If a spare part has stock on such store, user is not allowed to delete it under any circumstances, even with user credential "Delete spare part with stocks" granted to him. This constraint is enforced to avoid deletion of spare parts which may not be required at user's location, but which may still be actively in use at other geographical locations, factories or departments without him being aware of it.

If user wishes to proceed with deletion, the spare part(s) listed in the message needs to be excluded from spare part selection. Alternatively, at least one location which is associated with the store to which user doesn't have access to may be added to list of locations accessible to the user.

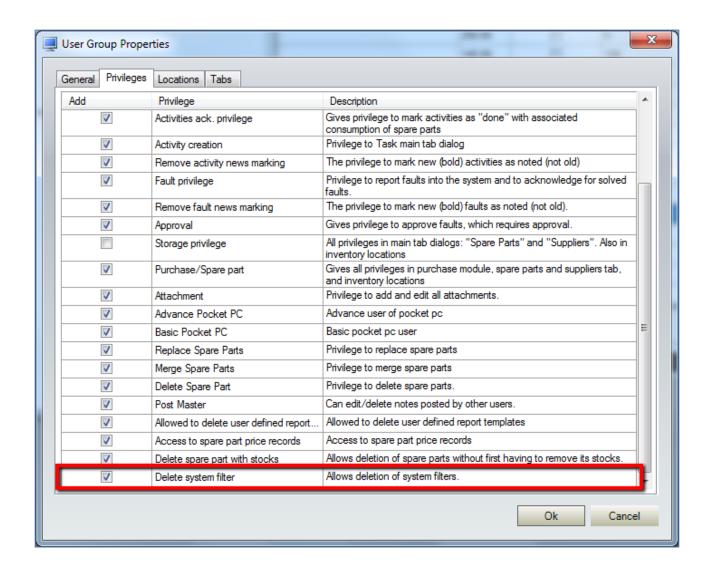
User credential "Delete system filter"

General description

User credential "Delete system filter" controls user's ability to delete user filters with *System filter* attribute. Users without this user credential will not be able to delete user filters with this attribute.

To grant "Delete spare parts with stocks" to a user group, do following:

- Open Administration module.
- Select User Groups section.
- Select a user group for editing.
- Select sub-pane Privileges and check in checkbox for credential "Delete system filter".
- Press "OK" to save changes.



Wildcard sign for single character in quick search function

Users can now use question mark sign - ? – as a wildcard for a **single character** in search terms entered in quick search forms.

Example 1:

In quick search for machines, user enters **123?456** in field Machine ID. This search term will find any machine with machine id **containing** sequence starting with **123**, followed by **any single character**, followed by **456**.

Example 2:

In quick search for activities/faults, user enters ???123. This search will list any activities and faults with job id **starting** with arbitrary combination of three characters, followed by numbers 123. Please observe that search result for this string will also return activities/faults with job ID longer than six digits, as long as those digits come after 123.

Example 3:

Perhaps more useful search for job is:s would be 123???. Such search will return all jobs having job numbers within 123000 and 123999. Since the three question marks specify that job id must end with exactly three arbitrary characters, in this case user is limited to 000-999 at the end.

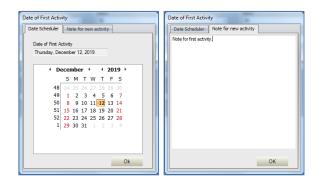
Activity note for next activity.

General description

This function is added to simplify handling of new activities. Quite often there is need to write a note of some sort for next activity – a reminder, a comment to next person who will be working on the activity, etc. Up until now, the new activity had to be found, opened and edited. This new function allows user to type new activity note as part of creation of new task (the note would then be intended for first activity) or at the time when current activity is being finished.

Note for first activity

Note for first activity is typed in when new task is created. When form for scheduling of the date for first activity is opened, user can switch to subpane 'Note for first activity' and enter required note in the text field. Entered text will be saved in 'Activity note' field of first activity.



PM5 Mobile - cap for maximum records in search results

General description

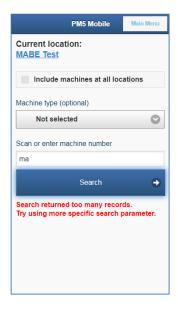
There is now a cap for maximum records allowed in search results when searching for machines or spare parts in PM5 Mobile. There are two reasons for this restriction:

- Search results consisting of several hundred (or thousands) machines or spare parts take very long time to process on mobile devices and may cause communication timeouts.
- Since screens on mobile devices are small, search results resulting in long lists are simply not very practical.

Machine and spare part searches that return too many records

When a search returns too many records, a message saying **Search returned too many records. Try using more specific search parameter.** is presented below Search button. When this happens, user needs to enter a more specific search string or use additional filters, if such are available.

Example of this situation is shown in image below.



Value for maximum allowed records in PM5 Mobile searches

Default value for maximum allowed number of records in a search result for machines/spare parts is set to 30. If user wishes to adjust this value, then following steps need to be taken:

- In folder containing files for PM5 Mobile application, navigate to folder Data
- Find and open file with name *parameters.js* in a plain text editor (such as Notepad).
- Find line var MAXIMUM NUMBER RECORDS IN SEARCH = 30;
- Change the value to required number of records.
- Save the change and close text editor.

Please observe that very large value may impact performance of searches in PM5 Mobile. In extreme cases you may also experience communication timeout errors. In such case, please consider lowering the number of allowed records in search results.

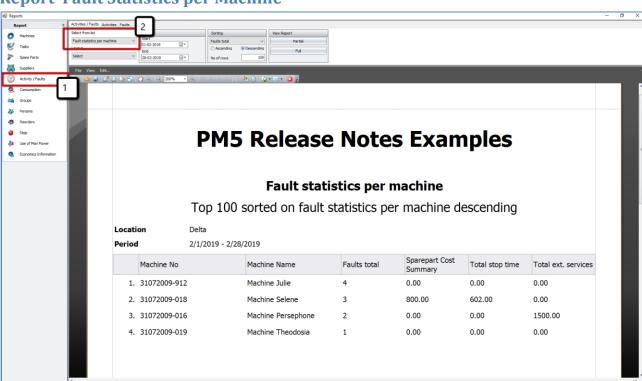
Release notes for PM5 version 5.13.3000

Migration to Microsoft .NET Framework 4.0

For those unfamiliar with the concept, let's start with short explanation of what Microsoft .NET Framework is and why PM5 moving to different version may be of importance.

Microsoft .NET Framework is a 'foundation' provided by Microsoft and used by vast majority of Windows-based programs for much of its basic functionality. PM5 is no different and uses Microsoft .NET Framework in all of its Windows components.

Up until now, .NET Framework used by PM5 was always of version 2.0. Now, as part of an effort to ensure that PM5 continues to be compatible with future versions of Microsoft Windows, we have now moved up – as of this version, PM5 is based on Microsoft .NET Framework 4.0.



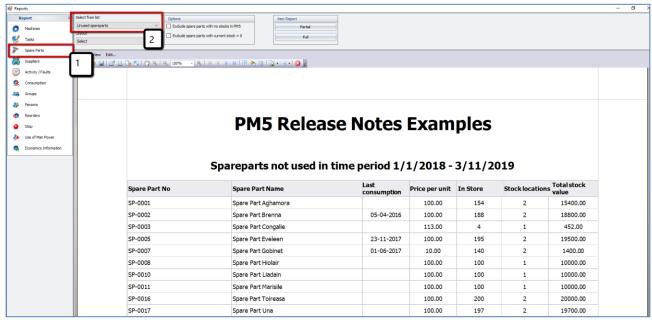
Report 'Fault Statistics per Machine'

We have added new rapport to section 'Activities/Fault'.

This new rapport presents a top list of machines based on number of faults reported in PM5 during time period specified by user. A simple overview of costs caused by reported faults is also included.

User can specify how many machines are to be included in this list by entering a value in field 'No of rows'. Selection of machines can be limited to specific location. User can also select what column is to be used for sorting; it is however important to remember that the selection of machines included in the report is always based on number of reported fault, regardless of what sorting column is selected by user.

Report 'Unused Spare Parts'



New report, called 'Unused spare parts', has been added to section 'Spare Parts'.

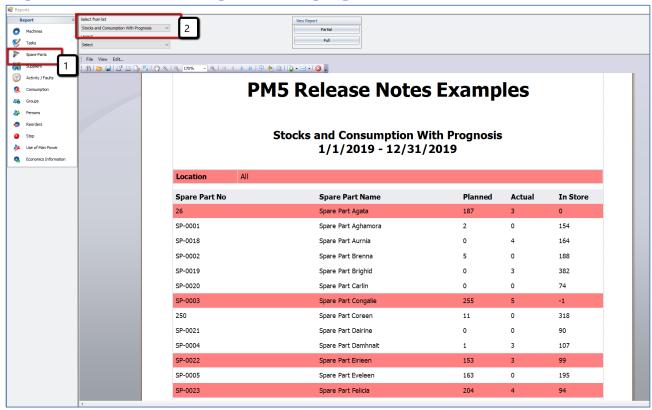
Purpose of this report is to help identify spare parts that are no longer in use, but still take up place at stores.

This report shows spare parts that have not been used during time period starting with date selected by user and ending at current system date. Spare parts included in this list have not been consumed in connection with faults or activities.

Last Consumption column is the key information in this report. If date shown in this column lies very far back in time, it is clear indication that the spare part is no longer in use. If on the other hand, there is no date at all in this column, then spare part may be new or never used.

Custom, permanent filter present this report allows user to remove:

- Spare parts that have no stocks specified in the system. This allows user to remove spare parts that are not stored at local stores.
- Spare parts with current stocks = 0.



Report 'Stocks and consumptions with prognosis'

New report, called 'Stocks and Consumptions with Prognosis', has been added to section 'Spare Parts'.

IMPORTANT – this report uses data generated by Prognosis function. To get accurate prognosis of planned consumptions, please ensure that Prognosis has been run recently before creating this report.

Before the report can be generated, user needs to specify time period it is to cover. Once time period of interest is specified, the report will generate a list of spare parts along with three quantities:

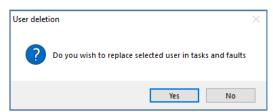
- consumption quantity planned for specified time period
- actual consumption that has already taken place during specified time period
- current quantity in store.

If planned consumption for spare part is larger than current quantity in stock, such spare part will be flagged with red background.

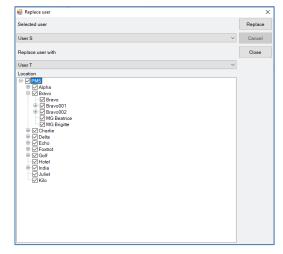
What spare parts are to be included in this report can be controlled by user in usual manner with help of Custom Filter.

Administration module - User deletion and replacement function

User replacement has been integrated into user deletion procedure.



 After a user is selected for deletion, PM5 will ask if user about to be deleted is to be replaced by another user.



• If 'Yes' was selected, then user replacement form will be shown on screen.

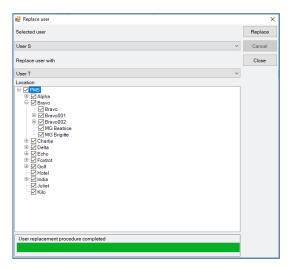
User replacement function allows for replacement of one user with another in following parts of PM5:

- * 'To be signed by' fields of tasks.
- * 'To be signed by' fields of activities.
- * All man-hours consumptions specified at the time of replacement in tasks and jobs that are **not completed**.

Replacement of users does **not take effect** in jobs that are already completed, so historical data is preserved.

- To replace a user, select user to be replaced in combo box 'Selected user'. When user replacement
 is part of user deletion, the user about to be deleted is preselected when replacement form is
 opened.
- Next, select user who will be used as replacement.
- Finally select which locations are to be included in replacement procedure. Replacement will take place only for tasks and jobs that belong to machines located at checked locations.
- Then press on button 'Replace' to run replacement procedure.

Please observe that replacement procedure can be run multiple times in a row. By selecting different locations in each run, it is possible to re-assign tasks and jobs of a single user to multiple replacement users.

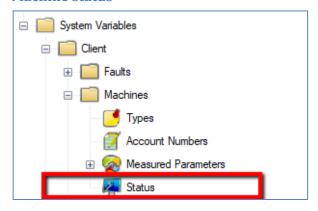


• Once started, progress of replacement procedure is being indicated by a progress bar at the bottom of the screen. When replacement sequence completed, user is notified by a message shown in example picture to the left.

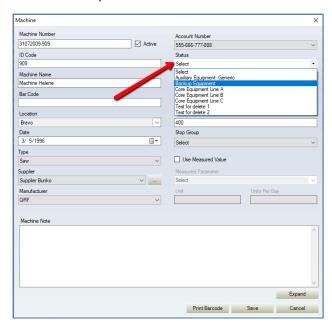
It is possible to interrupt replacement process while it is running (for example if it takes very long time), but please remember that replacement procedure does not revert and whatever replacements were done while replacement is running will **not** be reverted to original condition after 'Cancel' button has been pressed.

New system variables

Machine status



from quick menu.



New system variable with label Status has been added to machines.

Like other system variables, list of labels available for use in Machine Status field is specified in PM5 Administration.

- Select 'Status'
- Move mouse to right section of Administration module and click right mouse button.
 Select operation to be performed (Add, Edit, Delete)

Machine Status is a non-mandatory system variable, selectable for each individual machine in PM5.

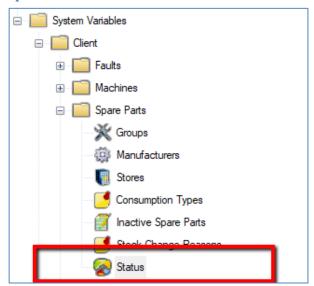
To select Status for an individual machine, open it for editing and select status from the list shown in combo box.

Machine Status is also one of the fields that can be handled with help of Machine Batch Edit function, which is also new addition in this release.

Machine Status is presented in main data grid of machine section.

Machine Status can be used for searches and filtering of data with help of filter tool.

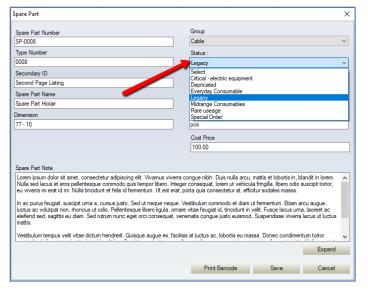
Spare Part Status



New system variable with label Status has been added to spare parts.

List of labels available for use in Spare Parts Status field needs to be specified in PM5 Administration.

- Select 'Status'
- Move mouse to right section of Administration module and click right mouse button. Select operation to be performed (Add, Edit, Delete) from guick menu.



Spare Part Status is a non-mandatory system variable, selectable for each individual spare part in PM5.

To select Status for an individual spare part, open it for editing and select status from the list shown in combobox.

Spare Part Status is also one of the fields that can be handled with help of Spare Part Batch Edit function, which is also a new addition in this release.

Spare Part Status is presented in main data grid of machine section.

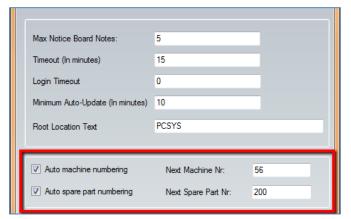
Spare Part Status can be used for searches and filtering of data with help of filter tool.

Changes in auto-generated part numbers for machines and spare parts

An auto-generated part numbers suggestion for new spare parts has been present in PM5 since very first version. In one of recent releases, same feature has been created for machines.

Auto-generated part number suggestion was intended to be a simple function – when new machine or spare part was created, a unique id number was suggested to the user. Starting value for suggested numbers was 1 and upon each suggestion was increased by one.

In this release, auto-generated part number suggestion has been modified to allow users much more control over this function.



In Administration module, Settings form, there are now two new fields:

- Next Machine Nr:
- Next Spare Part Nr:

Numbers in these new fields show what number will be as part number **next** new machine or spare part is added to the system.

Administrator can at any time modify values in those two fields. This allows following new

functionality:

- When PM5 is initially set up and configured, administrator can specify exactly what numbers are to be used as starting point for part number suggestions. Default starting value is still 1 immediately after installation of PM5, but it can now be changed to whatever number that is preferable.
- If users, for some reason, wish to move on to new starting number (for example if 'batches' are used for part numbers), they can simply enter new, higher value in appropriate field. For example, let's say that year when machine was added to the system is to be indicated by first digits of machine's part number. Suggested part number for machines could then the beginning year one be set to 1000. At beginning of year two, all user needs to do is to change value in field 'Next Machine Nr.' to 2000 (of course under condition that less than 999 machines were added to the system in course of first year).
- In PM5, new part number is suggested only once. Next suggested number will be increased by one, even when previous suggested number was not used and registered in PM5 (for example if user tries to create new machine, but changes his mind and presses 'Cancel' button). Some of our users expressed wish to re-use unused numbers. This is now possible, by simply re-entering original starting number in appropriate field. Autosuggesting function will then automatically move past all part numbers in use and suggest next number that is not in use.

Example

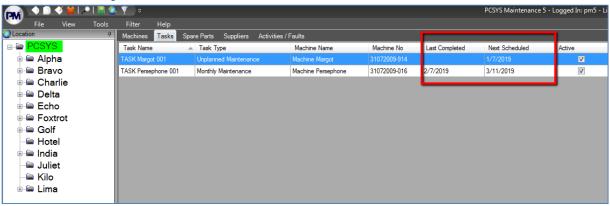
Starting value for machine part numbers was set to 1000. Next suggested number is now 1051. Part numbers 1017 and 1045 are not in use, either because machines with those numbers have been deleted or because numbers were not used at the time they were suggested.

User opens Administration module and in Settings section sets Next Machine Nr. to 1000. Next suggested part number for machine will then be 1017, next 1045 and then (once again) 1051.

New columns in main data grids

Until this release, all columns displayed in main data grids belonged directly to displayed records. In this release, we have added a couple of columns relevance of which may not be immediately apparent and may need short explanation.

Tasks - Last completed and Next Scheduled columns

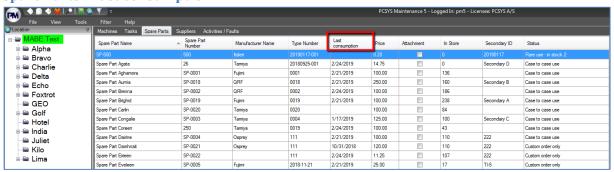


In Task section, we have added two new columns:

- Last completed this field shows completion date of last finished activity based on the task.
- Next scheduled this field shows scheduled date for next planned activity based on the task.

These two columns have been added to improve overview of task condition. Tasks that are delayed, approaching completion date or maybe are 'abandoned' and no longer in use can now be easily found simply by sorting tasks on one of those dates.

Spare Parts - Last consumption



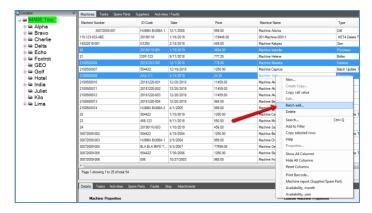
In Spare Part section, we have lifted up date for last consumption of spare part into main data grid. The idea here is to enable users to quickly find spare parts based on when they have been used. User could for example wish to find out which spare parts were used in last couple of days or maybe find spare parts that have not been used for very long time and should be removed from the system.

Please observe that this column is intended to complement rapport *Unused Spare Parts*, another new addition in this version of PM5.

Batch update tool

General description

Until now, editing multiple records in one of main data sets of PM5 could be a bit of a chore. For example, if user wanted to change machine type for ten different machines, then user would have to 'open' first machine for editing, new machine type selected and the change had to be saved. Then same operation had to be done for each of remaining nine machines.



With Batch Edit tool, this change can be done for all ten machines at once – select machines where Machine Type is to be done, open Batch Edit form, select Machine Type you wish for machines to have and complete the update by pressing 'Update' button. That is all.

Batch update tool is available for four of the five main sections in PM5 client – Machines, Tasks, Spare Parts and Activities/Faults.

To use Batch Update, start by selecting one or more rows in main data grid. Next, press right mouse button and select 'Batch update'. This action will open Batch Update form for currently selected section in PM5 Client.

Picture to the left shows quick menu for Machines and position of Batch Update menu item.

Using Batch Update Tool

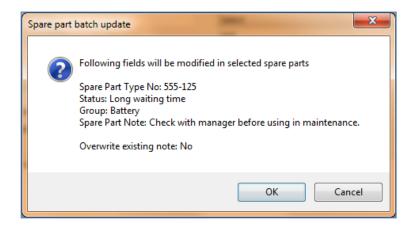
Batch update forms allow editing and changes in multiple records at once. Batch update tool is available for Machines, Tasks, Spare Parts and Activities/Faults and allows editing of values that can be the same for multiple records. For example, many machines share same machine type, while multiple tasks can use same Technical Group.

Values that have to be unique for individual records cannot be handled with help of Batch Update Tool. For example, machine number must be unique for each machine – therefore, any changes in that field can only be done for one machine at a time.

While fields in each Batch Update form are different, each form works in same way:

- Start by selecting records in main data grid that are to be modified.
- Open Batch Update form.
- Type in values in text fields that are to be modified.
- Select values in combo boxes that are to be modified. Observe that if no selection is valid choice in a combo box, then at the bottom of selectable list there will be a selection that resets selections already made to *No selection*. For example if you wish to remove a Priority from selected tasks, select *No priority* in Priority combo box of Task Batch update form. This will remove all already selected priorities from tasks that are to be updated.

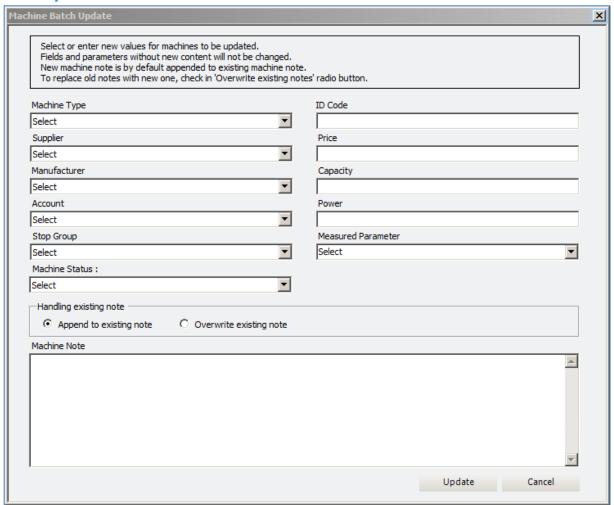
- If no change is to be done in a field, then leave it as it is. Updates are only made in fields and comboboxes where values have been entered.
- Modifications to note fields can be done it one of two ways:
 - As default, any text entered in Notes field of Batch Update form will be added to any already existing text in Notes fields of records that are to be updated.
 - O If user wishes to **replace existing notes** with text entered in Batch Update Form, then 'Overwrite existing note' needs to be checked in before update is committed. If such selection is done, then all texts in Notes fields for selected records will be **overwritten** with new content.
- To apply changes to selected records, press 'Update' button.
- Before changes are applied, user will be presented with a list of fields that will be updated and
 what values will be used in the update. Below is an example of an update to spare parts. By
 pressing 'OK' button user will commit the changes. By pressing 'Cancel' user will discard the update
 and Batch Update form will close without any changes being done.



• Under some circumstances, requested changes may not be valid for one or more selected records. When such situation occurs, user will be notified with an error message.

Please observe that all updates that are valid will always be performed.

Batch Update Tool for Machines

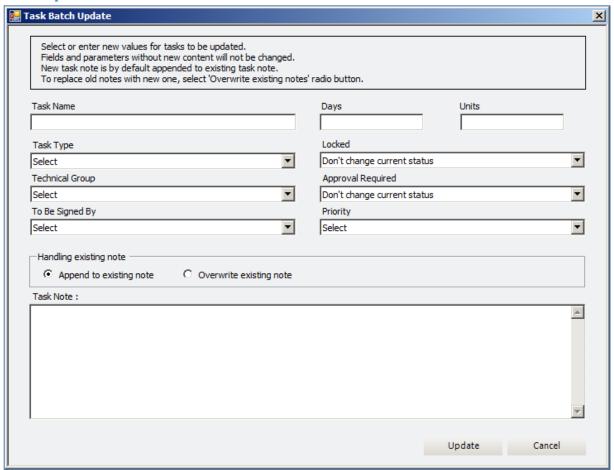


Machine batch editing tool allows editing of following fields of machines selected in main data grid:

- Machine type allows change to one of machine types currently specified in PM5. Since machine type is a mandatory machine value, there is no option to set machine type to 'no selection'.
- **Supplier** allows change to one of suppliers currently present in the system. Supplier is a mandatory value for machines, therefore there is no option to set machine supplier to 'no selection'.
- Manufacturer allows change to one of manufacturer specified in PM5 Administration.
- Account allows change to one of machine accounts specified for the system. If previously
 selected accounts are to be removed as selection for machines, then select 'No account' in this
 combo box.
- **Stop Group** allows change of stop group to which machines belong. If user wishes to remove previously selected stop groups for machines selected in data grid, then selection 'No stop group' is to be selected in this combo box.
- Machine Status allows change of machine status of machines selected in main data grid. If user
 wishes to remove any previously selected status, then value 'No selection for machine status' is to
 be selected in this combo box.

- ID Code, Price, Capacity, Power any text entered in one of those four fields will replace current values in corresponding fields of machines selected in main data grid. If no input is made in these fields, then no changes will be made to values currently specified for selected machines.
- Measured Parameter allows change of measured parameter used by machines currently selected
 in main data grid. Selection of 'No measured parameter' will remove measured parameter
 currently used by selected machines. Please consider carefully changes done to measured
 parameters in this manner, since those changes will affect any tasks dependent on them for
 scheduling purposes.
- Machine Note if 'Append to existing note' is selected, then any text entered in this field will be added to already existing machine notes. If 'Overwrite existing note' is selected, then text entered in this field will overwrite any text present in Machine Note field of selected machines.

Batch Update Tool for Tasks

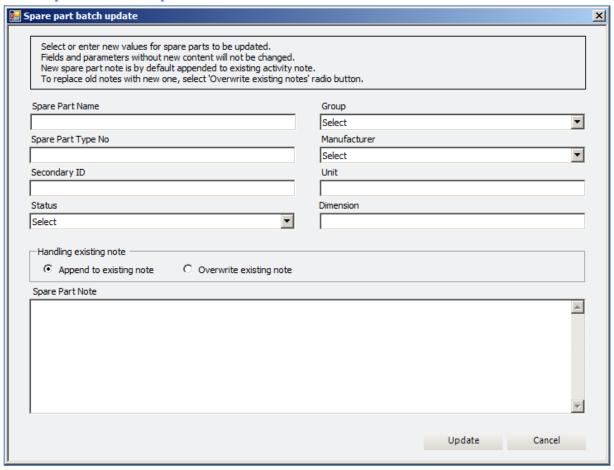


Task batch editing tool allows editing of following fields of tasks selected in main data grid:

- Task name name entered in this field will replace name specified for tasks currently selected in main data grid. See additional information below.
- Task Type allows change to one of task types currently specified in PM5. Since each task must have specified task type, there is no option to set task type to 'no selection'. Also observe that there can be no more than a single task per machine that has same task type and name. If user specifies an update of name and task type for more than one task for same machine, then only first of those tasks will be updated. Changes to remaining tasks belonging to same machine will be discarded and a warning message will be presented on screen.
- **Technical Group** allows change to one of technical groups specified for the system. If previously selected technical groups are to be removed as selection for the tasks, then select 'No technical group' in this combo box.
- **To be signed by** allows selection of person responsible for the tasks currently selected in main data grid. Since it is not allowed to have tasks without valid selection in this field, there is no 'no selection' in this combo box. Please observe that changes in this field cascade over to all **unfinished** activities that are based on tasks that are to be updated.
- **Days** value entered in this field will overwrite current value specified in this field for all tasks selected for update. 0 is **not** a valid input in this field. Please observe that change of this value does

- not trigger rescheduling of next unfinished activity and will be used for scheduling only **after** current unfinished activity is finished.
- Units value entered in this field will overwrite current value specified in this field for all tasks that belong to machines with specified measured parameter. If machine to which task belongs lacks specified measured parameter, then updates requested for this field will be discarded. 0 is not a valid input in this field. Changes in this field will come into effect next time activity re-scheduling is triggered (usually next time read value is entered for relevant measured parameter).
- **Locked** here user can switch on or off Interval locked conditions for tasks selected in main data grid.
- Approval required here user can switch on or off approval requirement for tasks selected in main data grid.
- Priority allows change of priority of tasks selected in main data grid. If user wishes to remove any
 previously selected priority, then value 'No priority' is to be selected in this combo box. Change of
 task priority affects immediately all unfinished activities that belong to edited tasks. Status of
 finished activities is not affected.
- Task Note if 'Append to existing note' is selected, then any text entered in this field will be added to already existing task notes. If 'Overwrite existing note' is selected, then text entered in this field will overwrite any text present in Task Note field of selected tasks.

Batch Update Tool for Spare Parts



Spare Part batch editing tool allows editing of following fields of spare parts selected in main data grid:

- Spare Part Name name entered in this field will replace name specified for spare parts currently selected in main data grid.
- **Spare Part Type No** value entered in this field will replace type number specified for spare parts currently selected in main data grid.
- **Secondary ID** value entered in this field will replace secondary ID specified for spare parts currently selected in main data grid.
- **Status** allows change of status of spare parts selected in main data grid. If user wishes to remove any previously selected status, then value 'No status selected' is to be selected in this combo box.
- **Group** allows change of group to which spare parts selected in main data grid are belonging. Since each spare part must belong to specific group, there is no 'No selection' available for this field.
- Manufacturer allows change to one of manufacturer specified in PM5 Administration.

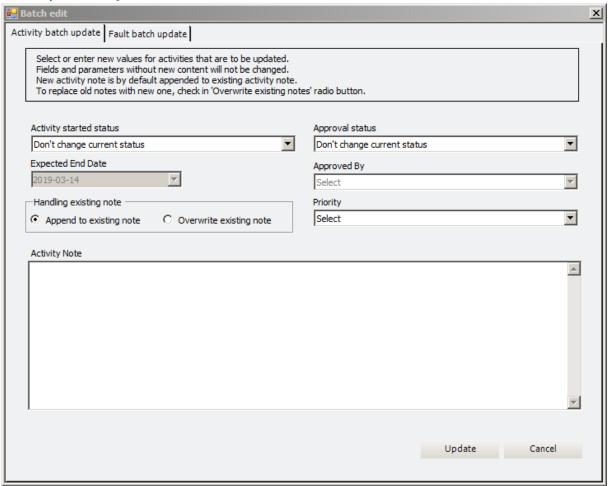
 Manufacturer is a mandatory value for spare parts, therefore there is no option to set spare part manufacturer to 'no selection'.
- Unit, Dimension any text entered in one of those two fields will replace current values in
 corresponding fields of spare parts selected in main data grid. If no input is made in these fields,
 then no changes will be made to values currently specified for selected spare parts.

•	Spare Part Note – if 'Append to existing note' is selected, then any text entered in this field will be added to already existing spare part notes. If 'Overwrite existing note' is selected, then text entered in this field will overwrite any text present in Task Note field of selected spare parts.

Batch Update Tool for Activities/Faults

Batch update tool for activities and faults consists of two separate forms, each in its own pane. If jobs selected in main data grid are all activities or all faults, then only relevant pane will be shown on screen. If, on the other hand, selected jobs are a mix of both activities and fauls, then both panes will be shown on screen. In such case, it is important for user to remember that update values need to be entered in both forms, even if they have same meaning for both activities and faults (for example expected finish date for started jobs).

Batch Update Tool for Activities



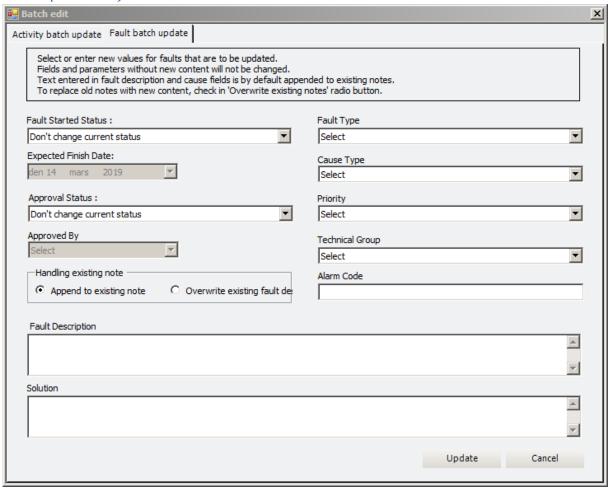
Activities batch editing tool allows editing of following fields of activities selected in main data grid:

- Activity Started Status here user can switch on or of Activity Started status for selected activities.
- **Expected End Date** this field is automatically activated if Activity Started Status is set to 'Set to started'. Default selected date is always current system date. User needs to change selected date to expected finish date for jobs that will be marked as started.
- Approval Status here user can switch on or off approval status for selected activities.
- **Approved By** this combo box is activated only if Approval Status is selected to 'Set to approved'. When this condition is satisfied, user can specify approving person for activities selected in main data grid.

- **Priority** allows change of priority of activities selected in main data grid. If user wishes to remove any previously selected priority, then value 'No priority' is to be selected in this combo box. Change of priority affects only activities selected in main data grid.
- Activity Note if 'Append to existing note' is selected, then any text entered in this field will be added to already existing activity notes. If 'Overwrite existing note' is selected, then text entered in this field will overwrite any text present in Activity Note field of selected activities.

If Activity Note is empty, content of Activity Note belonging to selected activities will be unchanged by batch update.

Batch Update Tool for Faults



Faults batch editing tool allows editing of following fields of spare parts selected in main data grid:

- Fault Started Status here user can switch on or of Fault Started status for selected faults.
- **Expected Finish Date** this field is automatically activated if Fault Started Status is set to 'Set to started'. Default selected date is always current system date. User needs to change selected date to expected finish date for jobs that will be marked as started.
- Approval Status here user can switch on or off approval status for selected faults.
- Approved By this combo box is activated only if Approval Status is selected to 'Set to approved'.
 When this condition is satisfied, user can specify approving person for faults selected in main data grid.
- **Fault Type** allows change to one of fault types currently specified in PM5. Since each fault must have specified task type, there is no option to set task type to 'no selection'.
- Fault Cause- allows change of fault cause to one of causes currently specified in PM5. If user wishes to remove previously selected fault cause, then value 'Fault cause is not selected' is to be selected in this combo box.
- **Priority** allows change of priority of faults selected in main data grid. If user wishes to remove any previously selected priority, then value 'No priority' is to be selected in this combo box.

- **Technical Group** allows change to one of technical groups specified for the system. If previously selected technical groups are to be removed as selection for the faults, then select 'No technical group' in this combo box.
- Alarm Code any alarm code entered in this field will replace alarm codes currently specified for
 faults selected in main data grid. If nothing is entered in this field, then currently specified alarm
 codes will remain unchanged.
- Fault Description and Solution input in these two fields is handled according to same rules as those used for handling of Notes in other batch update fields. If 'Append to existing note' is selected, then any texts entered in these two fields will be added to already existing fault description and solution notes. If 'Overwrite existing' is selected, then texts entered in these two fields will overwrite any texts present in Fault Description and Solution fields of selected activities.

If these fields are empty, content of Fault Description and Solution fields of selected faults will be unchanged by batch update.

Release notes for PM5 version 5.13.2000

Job event log

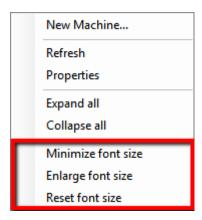
Appearance of navigation tree and custom filter

Appearance of navigation tree is now user controllable in two respects:

- Font size used by navigation tree
- Text and background color used for selected location/machine group

Increasing and decreasing font size used by navigation tree

To adjust font size used by navigation, move mouse pointer over navigation tree and right click to bring up quick menu for navigation tree. If you're familiar with PM5, you will notice that there are three new menu choices at the bottom:



- Minimize Font Size selecting this menu choice will decrease the font size used by navigation tree by one font size unit. This action can be repeated until the font size is according to user's preferences or until minimum allowed font size is reached. When this happens, user is notified that it's not possible to make the font any smaller. Minimum font size is 6px.
- Enlage Font Size selecting this menu choice will increase the font size used by navigation tree by one font size unit. This action can be repeated until the font size is according to user's preferences or until or

until a maximum allowed font size is reached. When this happens, user is notified that it's not possible to make the font any larger. Maximum allowed pixel size is 20px.

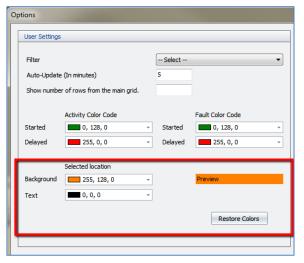
• Reset Font Size – selecting this menu choice adjusts the font size to the size used currently as default font size for navigation tree – 8px.

Font size selected for navigation tree is a persistent personal setting – it can be selected individually by each user and is remembered between sessions.

Adjusting background and text color for selected location

This function allows the user to quickly change the colors used for display of currently selected location in navigation tree. Up until now, depending on type of screen, computer type and ambient lightning conditions, it could sometimes be difficult to see either what location is currently selected or what its name is. User has now complete control over this detail and can adjust colors according to own preferences.

Selection of colors used for selected location is done in user's personal settings. Open Options form and use following controls to adjust the colors in use according to personal preferences:



- Background specifies background color for selected location
 - Text specifies text for selected location
- "Preview" shows how the combination of the selected colors will look on the screen.
- "Restore Colors" button restores color settings of selected location to default black text and mid-grey background color.

Color selection for selected locations is a persistent personal setting – it can be selected individually by each user and is remembered between sessions.

Changes to user replacement function

User replacement function has been reworked and is now much quicker, especially on PM5 systems with large amount of data and many locations.



Basic functionality of user replacement function works the same as before. Selection of user to be replaced is done by right-clicking on user name in Administration/Users section and selecting 'Replace user' from quick access menu. This will bring up the 'Replace user' form.

In 'Replace user' form, select replacing personal. Next select locations where the replacement is to take effect. To complete user replacement at selected locations, press 'Replace' button.

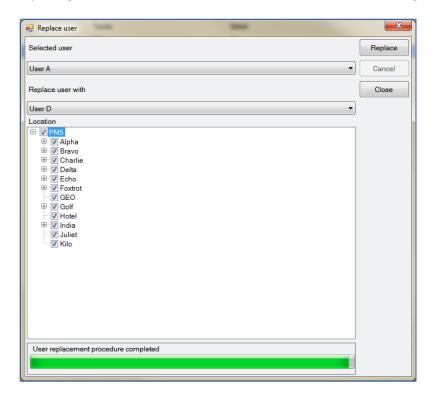
The adjustments in 'User Replacement' function result first and foremost in it being significantly faster than in previous versions.

Business logic of user replacement function has been slightly modified and automatically adjusts user rights of the replacing user:

• Replacing user becomes automatically a member in all technical groups in which the replaced user is a member.

Furthermore, user can track its progress through selected locations with help of progress bar shown at the bottom of the form while the replacement procedure is running.

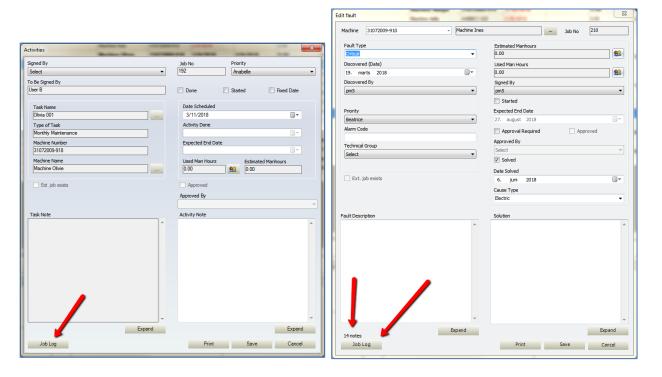
Finally, user can interrupt replacement procedure in progress by pressing 'Cancel' button. Please observe that if the replacement procedure is interrupted, it **does not** restore the system to state before the procedure was started. Job assignments that have been adjusted prior to interruption remain assigned to replacing user, while those that haven't been handled are still assigned to original user.



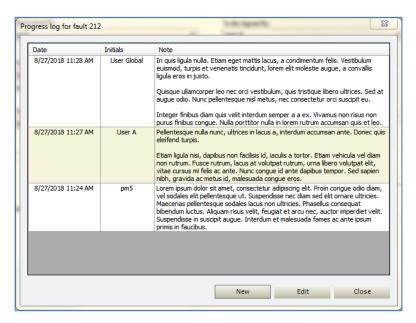
Job event log

Job event log is a new feature that allows users to document progress of individual jobs with help of notes formed in same manner as those in notice board.

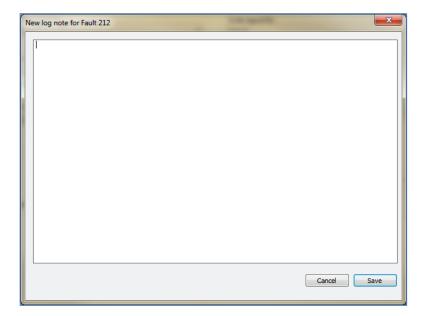
To add new job event log note, open activity or fault and press button 'Job Log' in left lower corner. If job event log contains previous notes, then this is indicated by number of log posts presented above the button.



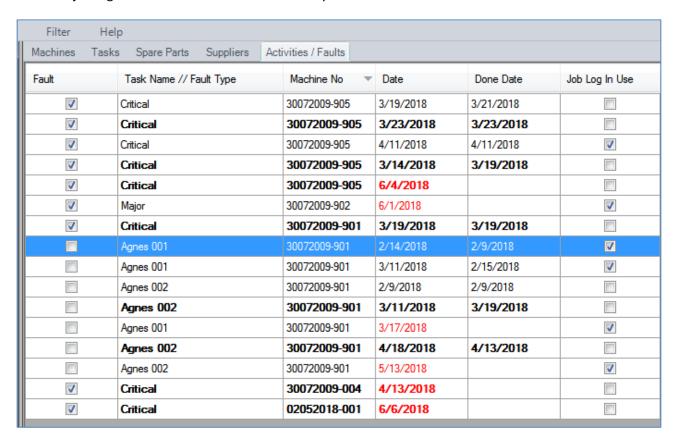
Job Event Log form presents all previously entered log posts that belong to the job. It also allows addition of new posts and editing of existing posts. Please observe that currently it is not possible to delete posts from the log, this omission is on purpose.



To create new job event log post, press 'New' button'. This brings up a form that allows entry of text. Use of tabs and line shifts for formatting purposes is supported. By pressing on 'Save' button, the note is added to selected job event log. Each post consists of entered text, date and time when the note was saved or edited last time and finally who created/edited it.



To indicate presence of job event log posts, a new column called 'Job Log in Use' has been added to main data grid in Activities/Fault section of PM5 client. The column displays a checkbox, which is checked in if at least one job log note has been added to the activity or fault.



Emergency login status reset when unable to log in onto PM5

Emergency login status reset is new function intended to provide quick solution to scenario where users cannot log in onto PM5, because all login slots are in use (even though they aren't). To make it easier to recover from such situation we have modified login procedure in following manner:



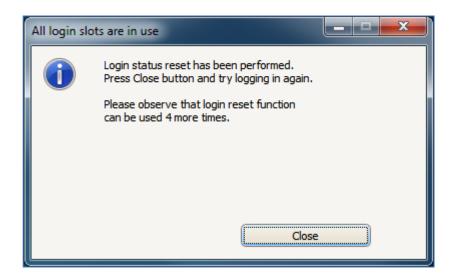
1) When user is not allowed to login because all login slots are in use, user receives following message. The upper part is the same as before and if user is aware that all login slots are in use, the situation is to be handled as normal – ask a colleague to log out and try logging in again.

In situations where users are "locked out" and there are no known logged in users in the system that could log out, then user can press "Manual Login Status Reset"

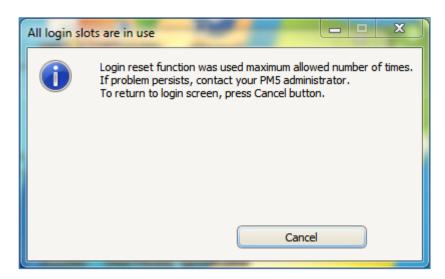


- 2) When "Manual Login Status Reset" button is pressed, user activates the login reset function.

 User is to enter required password and press "Reset login status" button. This will have two effects:
 - a. 'Always Access' flag is reset for all users.
 - b. Logged in status is set to 'not logged in' for **single user** currently logged in on PM5. The user who is 'logged out' is the one with oldest login timestamp in database.



3) If emergency login reset was successful, then user should receive a confirmation message, which will also inform the user about how many more times the function can be used.



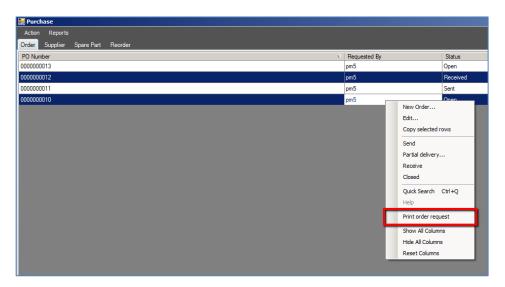
4) By default, the emergency login reset function can be used a **maximum of five times**. Thereafter the function is disabled and subsequent attempts will result in message shown above. If that happens, it is recommended for PM5 administrator to contact PCSYS.

After a successful emergency login reset, it is highly recommended that the person who logs in onto PM5 is also a system administrator. After logging in onto the system, administrator user should immediately open Administration module and make necessary adjustments in Users section.

Purchase module -printout of order requisitions for individual orders

Up to now, the printout of purchase order requisitions could be done when order status was changed from *Open* to *Sent* or by ordering printouts through filter tool. This procedure has now been simplified.

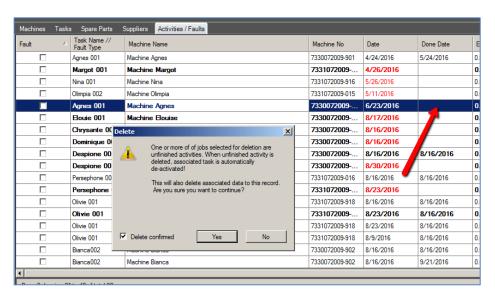
To print one or more order requisitions, user needs to select the orders for which requests are printed and click on right mouse button to bring up quick menu for orders. Then, to print the requests, select menu item *Print order request*. This action will trigger printout of requests for all currently selected orders.



Change in business logic when deleting unfinished activity

Up till now, PM5 allowed deletion of an unfinished activity, even though such action meant that the task to which the activity belonged was deactivated for all practical purposes.

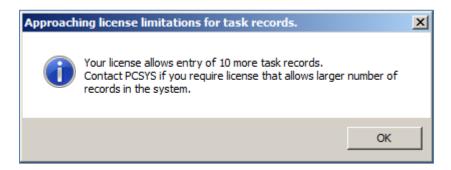
The business logic for this scenario has now been adjusted to reflect practical consequences of deletion of active activities. As example picture below demonstrates, when activity about to be deleted is unfinished (Date Done field is empty), user needs to approve the action before proceeding. When deletion is approved, the task to which the activity belongs will be automatically set to disabled status.



Warning about license limitations

For licenses with limitations on maximum number of records for machines, tasks and spare parts (Demo / Lite / Standard licenses), a warning will be displayed when user approaches the maximum allowed number of records.

First warning will be displayed when ten more records can be entered. Second warning will be displayed when five more records can be entered into the system. Warnings are triggered separately for each record group with license limitations. Example picture below informs the user that ten more tasks can be created in the system before license limitation for tasks is reached.

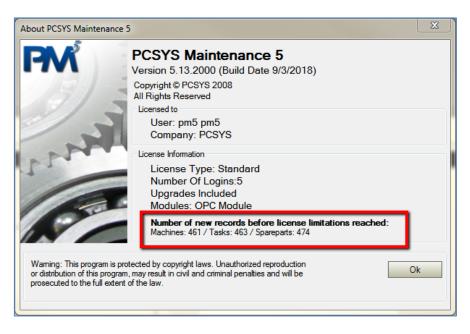


Information about license limitations

When a license with limitations regarding maximum number of records for machines, tasks and spare parts is in use (Demo / Lite / Standard licenses) are in use, information about number of records that can be entered into PM5 is displayed in *About PM5* form.

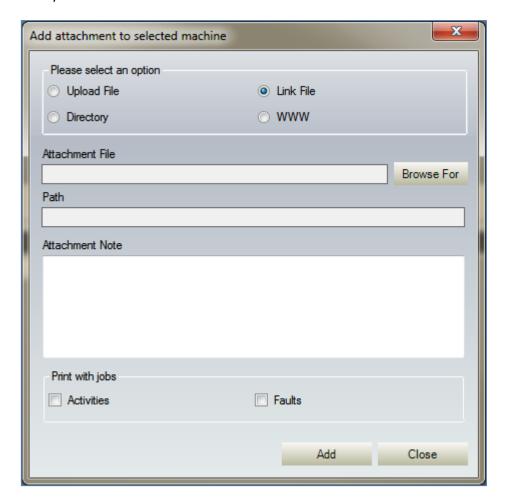
To open *About PM5* form, select *Help* and *About PM5*. See picture below for example of information about remaining record allowance in the system.

Please observe that remaining record allowance is not displayed in systems with Enterprise license., as Enterprise license has no limitations of number of machine/task/spare part records and the system.



Adjustments to Attachment form

Attachment form has been redone and simplified. User interface for selection of adjustment type is now at the top of the form. Depending on selection of attachment type, the other elements of the form are adjusted dynamically.



Release notes for PM5 version 5.13.1001

Status of users assigned for tasks, activities and faults

As the time goes by, status of PM5 users can change – their credentials can change, they can be set to passive status or simply be deleted. Such changes in users' status could mean that they were no longer valid for the jobs they were assigned for. When that situation occurred, they were no longer listed in relevant combo-boxes of relevant tasks, activities and faults. This in turn could cause problems when editing such tasks and jobs.

This situation is now rectified.

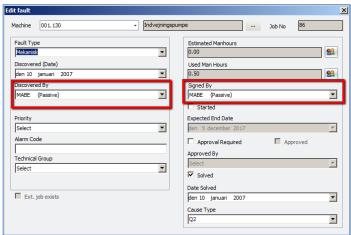
When status of a user changes and user is no longer valid selection for assigned task, activity or fault, the user is still listed in relevant combo-boxes, but a **text flag** is displayed to the left of his initials in the combo-box.

Following fields will display these new text flags:

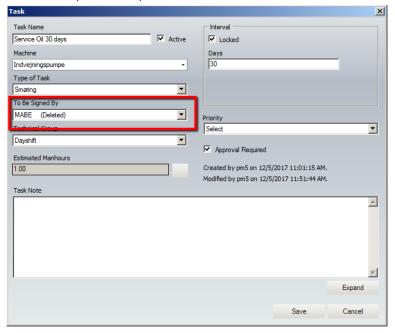
- Task form
 - o To be signed by combo-box
- Activities form
 - Signed by combo-box
 - o Approved by combo-box
- Fault form
 - Discovered by combo-box
 - To be signed by / Signed by combo-box
 - o Approved by combo-box

Currently, three types of **text markers** are in use:

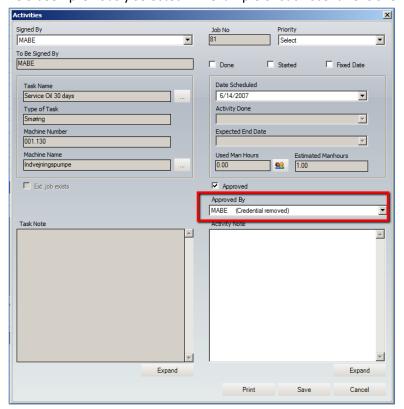
• User's status has been set to passive. When a user's status has been set to Passive, then this fact will be indicated by a text flag (Passive) in combo-boxes of types listed above. In example below, a passive user has been selected as person who discovered and signed for a fault.



• User has been deleted. When a user has been deleted, then this fact will be indicated by a text flag (Deleted) in combo-boxes of types listed above. In example below, a user that has been deleted is selected as person responsible for a machine task.



• User's credentials are no longer sufficient. This is a special case for selections in 'Approved by' combo-boxes of faults and activities. In cases where a user who no longer has credentials for approval of jobs, this fact is indicated by text flag (Credential removed) in combo-boxes where he's been previously selected. An example of such scenario is shown in picture below.



The text flags indicating changed status of user in above-mentioned combo-boxes serve two purposes. In historical records, they simply indicate the changed status of the user. **Much more importantly, in active tasks and unfinished jobs, they indicate that the jobs are assigned to personal that most probably is no longer able to complete them.** It is strongly advised that any active task or unfinished job that is assigned to a user flagged in this manner should be re-assigned to a more suitable user.

Finally, please observe that users flagged as deleted, passive or lacking credentials are only displayed in relevant combo-boxes **as long as they are the selected user.** If another user is selected in their place and this change is then saved, the flagged users are **no longer included** in list of users selectable in a combo-box.

Changes in Batch job finish functionality

Batch job finish functionality has been modified and extended. Following two changes are introduced in this version.

Job exclusion

Activities and faults that are to be finished need to comply with business logic of PM5. If these conditions are not satisfied, the request to finish the job will be rejected. Since earlier following conditions need to be satisfied:

- For activities, the selected completion date cannot be earlier than completion date of any
 of preceding activities generated by same task as activity about to be finished.
- For faults, fault reason need to be specified either prior to request for completion is made
 or specified in Batch finish form's own Cause Type combo-box.

A third condition has been added in this version of PM5 – activities that include calibration are automatically rejected from batch job finish requests. Our reasoning is that activities of this nature require entry of mandatory calibration data for each individual activity and it is impractical to handle that in batch job finish functionality.

Handling of jobs rejected by job finish functionality

In previous versions, rejection of a job has been indicated in rudimentary manner, by listing its job number in a message box. This behavior has now been modified. Jobs rejected by batch functionality are now listed in Windows standard application Notepad. Each rejected job is listed in its own row – information included is job id number, job type and reason for rejection.

We have chosen to present this information in Notepad, because it allows user to work with PM5 while keeping this information on screen.

In rare cases where Notepad is not installed on the computer where PM5 client is running, same information will be displayed in a Note form. This presentation will allow the user to copy/paste the information about rejected jobs before closing down the Note form and handling relevant records.

• In picture shown on the other side, there is an example of Notepad application showing information about jobs rejected in a batch finish job request.

Release notes for PM5 version 5.13.1000

Priority code

Introduction

Priority field has been present in PM5 since the beginning. It is present in Task, Activity and Fault. It was a text field where user could enter a text that was up to three characters long. Purpose of this field was to provide quick and simple way to indicate priority of tasks and jobs.

Priority is now replaced with a user defined system variable **Priority Code**. Purpose of **Priority** Code is exactly the same as that of **Priority**. The major difference is that value in **Priority Code** field is not entered by user on individual basis, but rather selected from a predefined list of priority codes defined by an administrator. Major advantage of this change is that it guarantees consistency in data entry.

Priority code in existing systems

For users who are actively using **Priority** field, this change has following consequences.

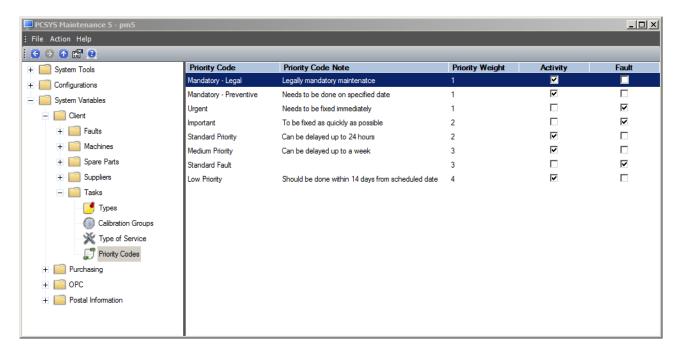
- Fields and columns related to **Priority** are no longer present in the system.
- **Priority** fields have been replaced by a combo box **Priority Code** in forms for tasks, activities and faults.
- **Priority** columns have been replaced by columns **Selected Priority Code** in main data grids for tasks and activities/faults.
- Data that existed in **Priority** fields has been transferred to **Priority Code** as part of the upgrade to this version of PM5.
- All variations of codes entered in **Priority** field at the time of upgrade have been inserted into **Priority Codes** system variable section, which is now present in Administration module.

In other words, all data previously handled by **Priority** field is still present and correctly displayed in PM5 system.

Management of Priority Codes

Priority Code is a system variable that is handled in same manner as other system variables (such as Machine Type, Fault Type or Technical Group) in the system. To create, edit or delete a **Priority Code**, user needs to open Administration module and access Priority Code section, which is located at System Variables/Tasks. When Priority Codes node is selected, list of priority codes defined in the system will be shown in right section of Administration module.

Please observe that the priority list shown in picture below is just an example. In your PM5, the list will initially be either empty **or** if field **Priority** was in use prior to upgrade, it will show all variants of priority codes previously in use. If the second is the case, priority codes will have weight set by default to 1 and will be marked as accessible for activities and faults. These settings can of course be edited at user's convenience.





To add new, edit or delete new priority code, move mouse pointer to right section and click on right mouse button. This will display a quick menu where appropriate action can be selected. Existing priority code can also be selected by double-clicking on it in the list.



Priority code has following properties:

- Priority Code name of priority code. This is the name that will be displayed in combobox Priority Code and in column Selected Priority Code in main data grids for tasks and activities/faults.
- Priority Code Note descriptive note, clarifying purpose of the priority code.
- Priority Weight a whole number value between 1 and 1000, defining the weight of the priority. 1 is the highest priority and 1000 is the lowest priority. Priority weight is intended to specify

importance of the priority code relative other priorities. It is also used for sorting and filtering purposes, as described below.

- Use With Activities indicates that this priority code is to be used with tasks and activities. Only the priorities that have this checkbox checked in will be available for selection for tasks and activities.
- Use With Fault indicates that this priority code is to be used with faults. Only the priorities that have this checkbox checked in will be available for priority selection for faults.

Additional clarification - when a priority code is marked as 'Use With Activities', it will be available for selection in tasks and activities. When a priority code is selected in a task, all activities generated by this task will have same priority selected at the time of creation. It is possible to change priority code for an individual activity. However, an activity will always have its priority set to that which is specified in the task to which it belongs.

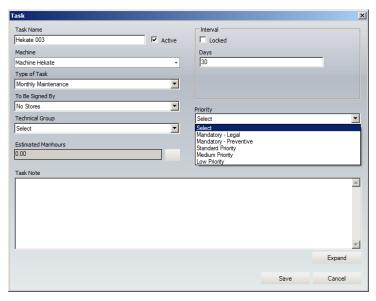
To save new priority code or save changes made in pre-existing priority code, press 'OK' button.

Deletion of a priority code can be done at any time, even if it is in use. When a priority code is deleted, all tasks, activities and faults that are using it will be reset and no longer have a selected priority code.

Priority Codes in main data grids

Priority Code can be specified for tasks, activities and faults. Selection is done from a list of available priority codes, defined in Administration module and available in a combo box with same name.

Selection of priority code is not mandatory. Combo box **Priority Code** is always empty as default and selection of priority code needs to be done on individual basis for each task or fault. Activities inherit their priority code from the task they belong to. Priority code of individual activity can be changed at any time after it has been created.

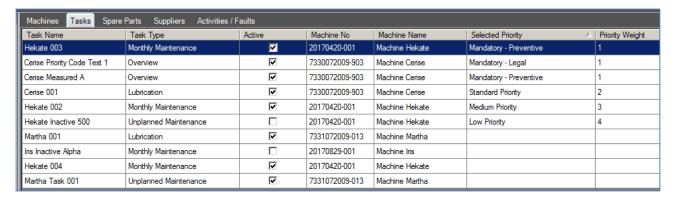


In example picture, Priority Code combo box is expanded and shows list of available priority codes. Please observe that only priority codes with checkbox 'Use with activity' are included in this list.

It is important to remember that the sorting order of the list in Priority Code combo box is **not** by priority code name, but by its weight, in descending order. Thus the priority codes with weight 1 will be put on top of the list, followed by those of weight 2 and so on.

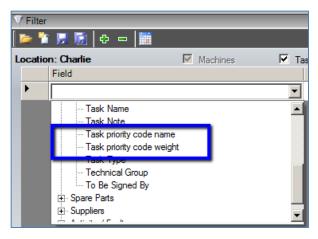
To make a selection, select priority code from list in the combo box and press 'Save' button.

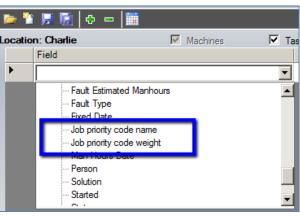
In the client, priority codes and their weight are displayed in main data grids of tasks and activities/faults, in columns **Selected Priority** and **Priority Weight**. There is one important thing to remember regarding the sorting based on priority code – it is done according to the value specified by priority weight, both when selected sorting is on Selected priority and Priority Weight. In example picture below, the sorting column is **Selected Priority**, but the sorting is still done according to the values in **Priority Weight** column. When such sorting is done, the posts with specified weight are always sorted first, in either ascending or descending order. Posts with no weight (no priority code specified) will always be put at the bottom, regardless of selected sorting order.



Priority Code in filters

Priority codes can be used for filtering of data presented on the screen. New filter search parameters have been added for tasks and activities/faults.





In Tasks, filter search parameters **Task priority code name** and **Task priority code weight** have been added in selection of field which can be used for filtering.

Task priority code name allows filtering on specific priority code name or names specified for tasks, in similar manner as other system parameters, such as for example task type.

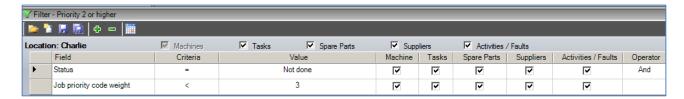
Task priority code weight allows filtering on weight value of priority codes specified in tasks.

In Activities/Faults, filter search parameters **Job priority code name** and **Job priority code weight** have been added in selection of field which can be used for filtering. It is important to remember that searches using these two seach fields **will**, as long as search conditions are fulfilled, include both activities and faults.

Job priority code name allows filtering on specific priority code name or names.

Job priority code weight allows filtering on weigh value of priority codes specified in activities and faults.

Additional clarification – search parameter priority weight enables filtering by *groups of priority codes*. For example, the filter in example picture below will show **all** unfinished jobs with priority codes that have priority weight 1 or 2.



Column 'Qty in stock'

Column **Qty in stock** has been added to subpane Spare Parts in client sections Tasks and Activities/Faults. The value displayed in this column shows available quantity in stock for selected spare part. This information consists of two possible values:

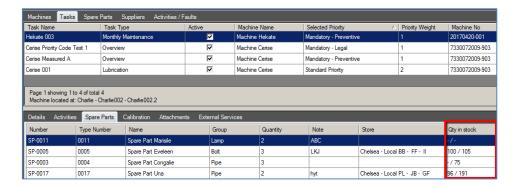
- First number shows quantity in stock at the stock **selected** for the spare part and this specific consumption instance. If no stock has been specified, then a '-' is displayed instead.
- Second number shows a total quantity in stock at **all stocks** that are specified for this particular spare part. If no stocks are specified for the spare part, then a '-' is displayed instead.

Purpose of this new column is to provide quick overview of availability of the spare part for individual jobs. While a spare part may not be available at stock specified for a job, it may be available somewhere else. The two numbers (or lack thereof) provides a snapshot of spare part's availability.

In example picture below, a task has four spare parts specified for consumption. The topmost spare part has no stocks specified for this consumption. Also, the spare part has no stocks specified in the system. Thus, the value displayed in **Qty in stock** is '-/-'.

Second spare part in our example picture has a specified consumption stock which currently contains 100 units of the spare part. The spare part also has at least one other stock with positive quantity and grand total of all stocks is 105. Thus, value in **Qty in stock** column shows '100/105'.

Finally the third spare part has no specified stock for consumption. But it at least one stock specified in the system and total quantity in stock is 75. Value in **Qty in stock** shows therefore '-/75'.



Note fields in PM5 client

Note fields in main sections of the client can now be displayed and edited in separate form. To open the Notes form, press on **Expand** button below Notes field.

When Notes form is opened from Details subpane in main client, the note is presented in a locked, non-editable format.

When note is shown in expanded note from a place where it can be edited, the Notes form will also allow editing. To finish editing and close the Notes form, press its **Close** button.

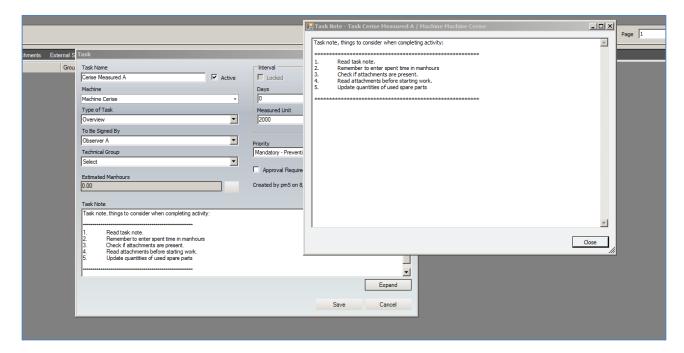
Note forms are resizable and can be placed anywhere on the screen.

Please observe that editing done in Notes form is displayed immediately in Notes field of detail form from Note field was opened. To actually save the edit, user still needs to press the Save button of detail form.

Additional note about content of note forms – limited editing is now possible in notes forms.

- Vertical spacing can now be added with help of Enter key.
- Horizontal spacing can be created with help tab key.

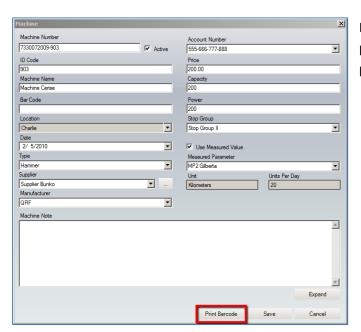
Picture below shows task note in expanded mode. The content of the list is formatted with help of tab key.



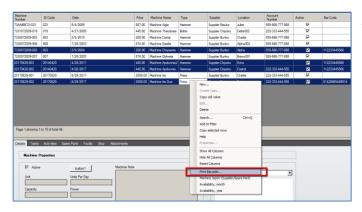
Machine barcode labels

Barcode label functionality, previously available for spare parts, has been extended to Machines.

A barcode can be specified for individual machine. To enter a machine barcode, open Machine form and enter the barcode in **Barcode** field. Press **Save** button to save the changes.



Machine barcodes can be printed in two ways. To print single barcode, open Machine form and press **Print Barcode** button.



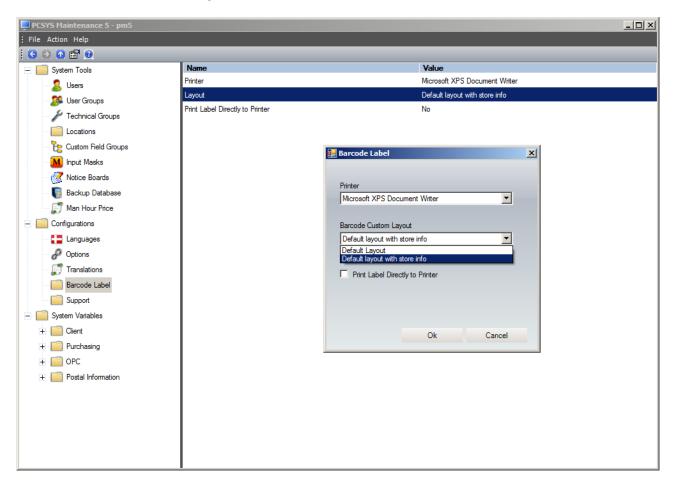
Alternatively, barcodes for one or more machines can be printed by selecting one or more machines in main data grid and opening quick menu by clicking on right mouse button. In quick menu, select **Print Barcode.**

Machine barcodes are printed on the printer specified for label printouts in Administration module, section Configuration / Barcode Label.

Machine barcode labels are configured for printouts on labels of same size as spare part labels, size 75 x 25 mm. Currently only the default label layout, as shown below, can be used for machine barcode labels.

New default layout for Spare Part Label

New layout has been added to selection of spare part label layouts. Which layout is to be used can be selected in Barcode Label Setting in Administration module.



New layout includes stock information for individual stocks of the spare part. If spare parts has more than one stock, then when this new label design is selected, a separate label will be printed for each stock specified in PM5.

Copy rows

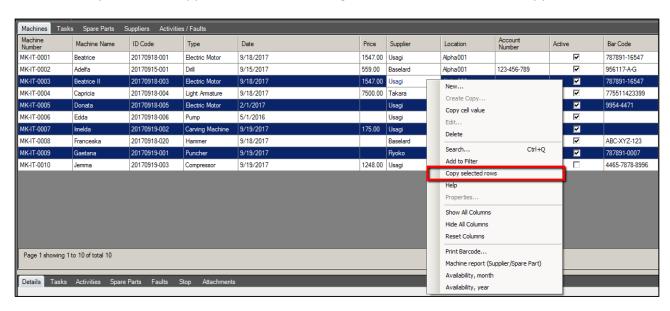
In main data grids for Machines, Tasks, Spare Parts, Suppliers and Activities/Faults, there is now possibility to copy rows and paste them into applications supporting paste functionality.

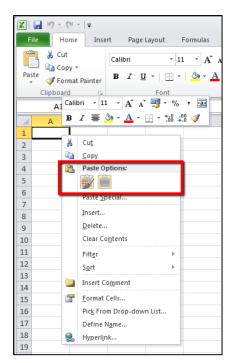
Select the rows you wish to copy in data grid. To select more than one rows that are in sequence, select first row, hold down Shift key and select last row in the selection. To select more than one row that are out of sequence, select first row, hold down Ctrl button and select the rest of the rows.

Your selection could look like this:



Once all rows you want to copy are selected, click on right mouse button and select 'Copy selected rows'.





When this is done, the content of selected rows is now copied in Windows clipboard and can be pasted into any application supporting Paste function. In picture to the left, the copied rows are pasted into an Excel document.

Rows copied from PM5 are pasted into the Excel document.

A	А	В	С	D	Е	F	G	Н	I	J	K
1	Machine Number	Machine Name	ID Code	Туре	Date	Price	Supplier	Location	Account Number	Active	Bar Code
2	MK-IT-0003	Beatrice II	20170918- 003	Electric Motor	9/18/2017	1547.00	Usagi	Alpha002		TRUE	787891- 16547
3	MK-IT-0005	Donata	20170918- 005	Electric Motor	2/1/2017		Usagi	Bravo	456-789-999	TRUE	9954- 4471
4	MK-IT-0007	Imelda	20170919- 002	Carving Machine	9/19/2017	175.00	Usagi	Charlie		TRUE	
5	MK-IT-0009	Gaetana	20170919- 001	Puncher	9/19/2017		Ryoko	Bravo001	456-789-999	TRUE	787891- 0007